

### Kaiflex R-FORCE Technical Data

Patent pending

<b>Material</b>		Semi-rigid elastomeric foam (SERIEF)	Test acc. to ASTM D 1056/ASTM D 6576
<b>Characteristics</b>		High load-bearing durable foam, semi-rigid, still bendable and not brittle	
<b>Application</b>		Temperature and/or noise shielding	
<b>Cell structure</b>		Closed, very fine cell	
<b>Colour</b>		Black	
<b>Upper temperature limit</b>		+85 °C	
<b>Lower temperature limit</b>		-50 °C (-200 °C)	See remark (1)
<b>Compressive strength</b>		>50 kPa (25 %)	Test acc. to EN 826/ASTM C 165
<b>Tensile strength</b>		>3 MPa	Test acc. to DIN 53 504 / ISO 37 / ASTM D 412
<b>Elongation at break</b>		>80 %	Test acc. to DIN 53 504 / ISO 37 / ASTM D 412
<b>Thermal conductivity</b>	at -30 °C at 0 °C at +10 °C at +40 °C at +60 °C	≤0,036 W/(m·K) ≤0,039 W/(m·K) ≤0,040 W/(m·K) ≤0,043 W/(m·K) ≤0,045 W/(m·K)	Test acc. to DIN EN ISO 8497 / ASTM C 177
<b>Water vapour permeability</b>	Moisture resistance factor μ	≥5.000	Test acc. to DIN EN 12086
<b>Water absorption</b>		<3 %	Test acc. to ISO 26 / ASTM D 570
<b>Fire classification</b>	Euroclass <sup>◊</sup> Self-extinguishing	E B <sub>1</sub> -s1, d0 * Yes (E)	Test acc. to DIN EN 13501-1 Test acc. to ISO 11925-1
<b>Practical fire behaviour</b>		Flame retardant, self-extinguishing, does not melt or drip	
<b>Other attributes</b>	pH-Value	7 (neutral)	
<b>Thermal expansion coefficient</b>	Cryogenic temperature +22 °C to -196 °C	3,94 x 10 <sup>-6</sup> K <sup>-1</sup>	Test acc. to EN 13471
<b>Acoustic Properties</b>	Sound reduction L <sub>n</sub> Sound absorption level α <sub>w</sub>	>12 dB (A) >0,20 (H)	Test acc. to EN 14388 Test acc. to ISO 354 / ISO 11654
<b>Resistance to</b>	Mould growth Chemicals	Very good Very good / good (oil, petrol, water, low concentrated acids)	In acc. with VDI 6022 In acc. with DIN EN ISO 2812-1
<b>Environmental aspects</b>		ODP Zero GWP Zero	
<b>Health aspects</b>		Dust & fibre free Heavy metal (e.g. cadmium, lead) and formaldehyde free	
<b>Storage</b>		Store in a dry room at a typical relative humidity (between 50 % and 70 %) and room temperature (between 0 °C and +35 °C)	
<b>Outdoor applications</b>		Needs protection against UV-radiation	See remark (2)
<b>Glueing</b>		With Kaiflex adhesive 415plus, Kaiflex adhesive 494 HHF (hexan and halogen free)	

Remark (1) For temperatures below -50 °C please contact our Technical Support Team for advice.

Remark (2) To protect against UV-induced deterioration Kaiflex should be either painted using Kaifinish paint or covered with a suitable UV resistant cladding system within 3 days of being installed outdoors (e.g. Kaiflex Protect R elastomeric cladding, Kaiflex INCERAM fire protection cladding).

\* With Kaiflex INCERAM-Cladding.

◊ The Euroclass rating applies to metallic or solid mineral substrates.